



I have arbitrarily numbered the driver module pins so that 1 is nearest to the front panel.

My DRO is a TTL interface and my earths are commoned so I can put it straight into the 7i95t. I put a male and female DB-9 for each line so the sensors plug into one and the additional cables back to the DRO plug into the other retaining continuity so the DRO just works as normal.

The documentation for the DM556T does not show the pins 7 and 8 (alarm) that are on mine. This makes the pin numbering a bit wierd.

Wiring for CNC Control Box

Sheet:		File: cnc.kicad_sch	
Title:			
Size: A4	Date:	Rev:	
KiCad E.D.A. kicad 7.0.1		Id: 1/1	